



DOUBLE OUTLET CLAMP-ON SADDLE Hole Center Location



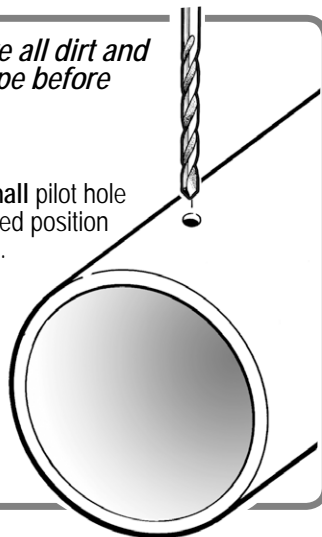
COS-3B-0107

**This instruction is a supplement to
COS-3A, CLAMP-ON SADDLE Installation Information which must be
followed to complete installation**

NOTE: Remove all dirt and grease from pipe before starting.

Drill small pilot hole in desired position on pipe.

1

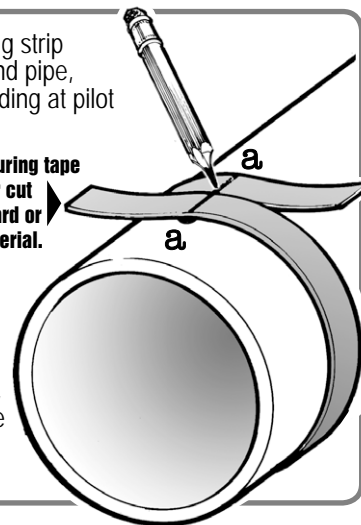


Wrap measuring strip squarely around pipe, starting and ending at pilot hole center.

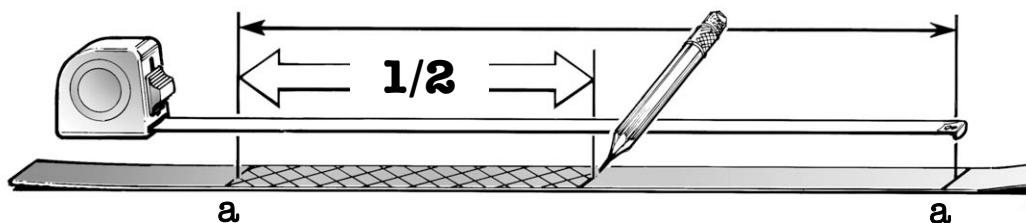
Use flexible measuring tape (Welder's Tape) or cut strip from cardboard or other suitable material.

2

While holding strip in position, mark exact hole center on both strips.



3



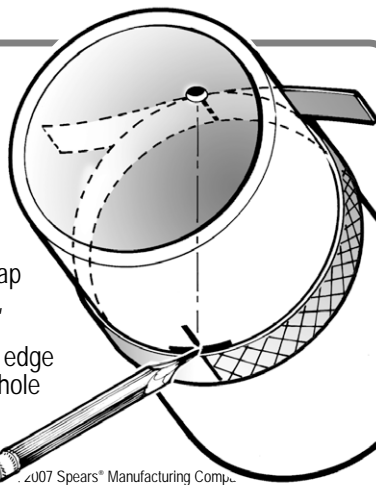
Lay measuring strip on flat surface, determine half-way point between marks and highlight.

4

Squarely re-wrap measuring strip, aligning original marks and strip edge with exact pilot hole center.

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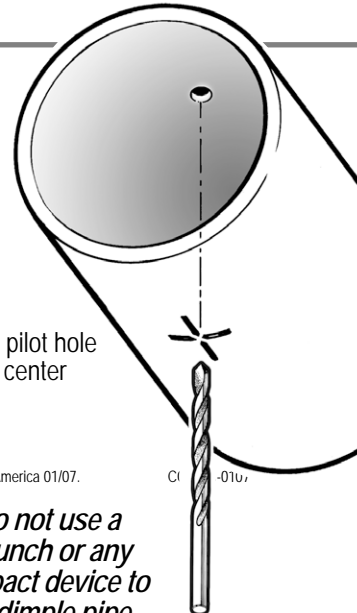
While holding strip in position, mark pipe adjacent to strip half-way point. Be sure to mark same side of strip as opposite hole.



5

Drill small pilot hole at marked center location.

NOTE: Do not use a Center-Punch or any other impact device to notch or dimple pipe.



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