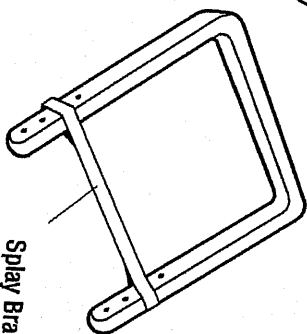


# SunChaser™ Item 10050

## Super Cushion Lounge Chair Assembly Instructions

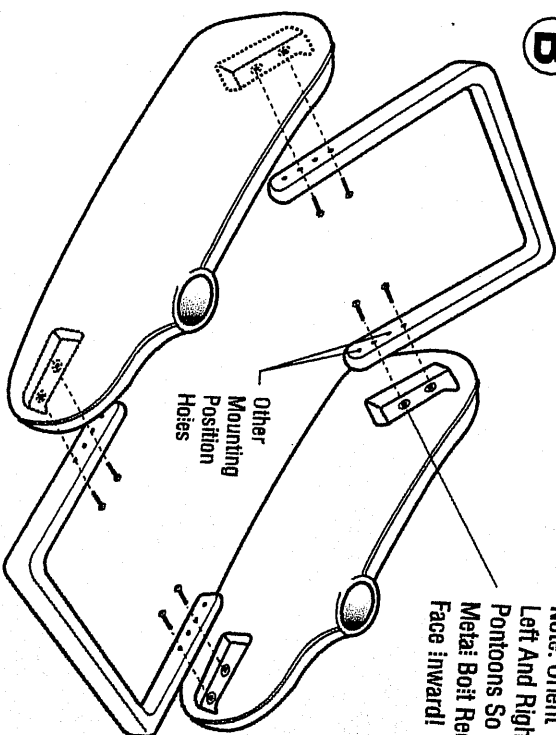
**A**



Splay Brace.

1. Thread splay brace onto both ends of upper chair frame.
2. Position splay brace between the two frame mounting holes you will be using. (See Illus B, Step 4)

**B**

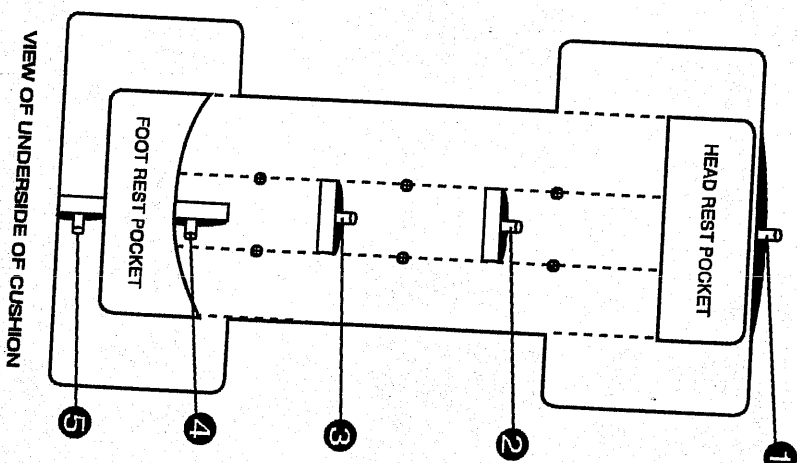


Note: Orient Left And Right Pontoons So That Meta: Bolt Receptacles Face Inward!

**NOTE:** Splay brace not shown here for sake of clarity.

3. Fasten frames to pontoons with 8 stainless steel Phillips head screws as shown. (Note: Position left and right pontoons so that threaded meta: bolt receptacles face inward!)
4. You may raise seat back or lengthen foot rest by using the other mounting position holes. (See illustration)

5. There are 5 fill valves accessible from the underside of the cushion. They are hidden beneath hook & pile closures as indicated in illustration below.
6. Upon filling cushion for the first time, you may find it necessary to "knead" the cushion gently in order to work air into the chambers. Do not over-inflate.
7. Insert frame into corresponding pockets and secure with hook & pile closure.



VIEW OF UNDERSIDE OF CUSHION

**SWIMLINE®**  
by International Leisure Products, Inc.

191 Rodeo Drive  
Edgewood, New York 11717  
www.swimline.com