Appendi

Chlorine Generating Device for Residential Spas



By Lectranator Systems Inc. Installation / Operation Manual

MODEL ST1 REGISTRATION NUMBER 27899 PEST CONTROL PRODUCTS ACT. Maximum output equivalent to 15 grams of free available chlorine per day. One Tubby™ Model ST1 unit can treat a maximum of 2200 Litres of Spa water.

PLEASE RETAIN OWNER'S MANUAL FOR FUTURE REFERENCE

Controls Bacteria in Spa Water.



IMPORTANT

READ THE LABEL AND THE INSTALLATION/OPERATION MANUAL BEFORE USING

Lectranator Systems Inc. 2770 - 24 Ave. N.E. Calgary, AB. T1Y 6V7

To obtain service for your TUBBYTM system, contact the Dealer/Service Centre listed below, or:

Lectranator Systems, Inc. 2770 - 24 Avenue N.E. Calgary, Alberta, Canada T1Y 6V7 (403) 291-9845

If warranty service is being requested, you must provide a copy of your registered warranty card as proof of purchase. Warranty service cannot be performed without this documentation.

ЯЗІАЭО ^{МТ}ҮВВУТ

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LECTRANATOR TUBBY

3-Year Limited Warranty Residential Use Only

The purchaser ("Customer") has purchased a "TUBBY" Spa Sanitizing System ("Unit") for use in Customer's residential (not commercial) spa. Unit manufacturer, LECTRANATOR SYSTEMS INC. 2770 - 24 Avenue N.E. Calgary, Alberta, Canada T1Y 6V7 ("Manufacturer"), hereby provides a limited warranty to Customer as follows:

THREE (3) YEARS FROM THE DATE OF SALE, TO THE ORIGINAL PURCHASER, ON DEFECTS IN MATERIALS AND WORKMANSHIP FOR THE TUBBY™ POWER SUPPLY AND CELL. CUSTOMER MUST USE TUBBY™ SPA STARTER BLEND AND TUBBY™ POWER POUCHES™ EXCLUSIVELY WITH THE TUBBY™ ELECTROLYTIC GENERATOR, IN ORDER TO VALIDATE THIS WARRANTY. FAILURE TO USE THESE PRODUCTS SHALL RENDER THIS WARRANTY NULL AND VOID. CUSTOMER SHALL BE RESPONSIBLE FOR ANY TRAVEL CHARGES IMPOSED BY WARRANTY CENTER OR SERVICING AGENT FOR TRAVEL. IN ADDITION, MANUFACTURER'S LIMITED WARRANTY IS FURTHER SUBJECT TO THE FOLLOWING CONDITIONS AND EXCLUSIONS:

- 1. This limited warranty is for the replacement of defective parts. Manufacturer reserves the right to replace defective parts with new or refurbished parts at it's sole discretion. All warranty replacement parts will carry a 90 day warranty from date of installation, or the balance of the original warranty, which ever is greater.
- This limited warranty is applicable only if the Unit is installed by an Authorized TUBBY™ Dealer or its
 designee, a licensed electrician or by Customer in accordance with the installation procedures outlined
 in the accompanying Installation Manual.
- 3. Spa water must be tested regularly in order to properly maintain its chemical balance. Excessive chlorination is known to cause corrosion in spa metals. Failure of Customer to properly monitor the spa water's balance can create a situation which could negatively affect the performance of the Unit and thus void this limited warranty. Failure to comply with guidelines set forth in the Owner's Manual will void the warranty. Customer releases and holds Manufacturer harmless from any and all claims stemming from their failure to comply with these set guidelines.
- 4. Deterioration, discoloration or brittleness of spa surfaces, including but not limited to plaster tile, and acrylic, can be caused separately by, or in combination with, age, the environment, an imbalance in spa water chemistry, improper installation, sunlight and other factors. Customer hereby disclaims all claims, and releases Manufacturer from all claims for damages to any plaster, tile or acrylic surfaces in Customer's spa by reason of the use and/or operation of the Unit. Customer represents and agrees that any claims which it may assert against Manufacturer shall be limited to those which may be asserted under the foregoing limited warranty.
 5. Under no circumstances shall Manufacturer be liable for any loss or damage, whether direct,
- 5. Under no circumstances shall Manufacturer be liable for any loss or damage, whether direct, consequential or incidental, arising out of the use or inability to use the Unit in Customer's spa. In addition, each spa has its own individual sanitizer requirements. This limited warranty specifically states that this product will NOT supply 100% of the sanitizer requirements for any specific residential spa. (Refer to Owner's Manual.)
- 6. This limited warranty does not apply to any injury, loss, damage, defect, or malfunction of the Unit or failure to function resulting from any failure to operate or maintain the Unit in accordance with the directions contained in the Owner's Manual or operating instructions provided by the Manufacturer; or any injury, loss, damage, defect, or malfunction, or failure to function resulting from any accident, acts of God, alterations in the Unit by anyone other than Manufacturer, or misuse, unreasonable use, tampering, abuse, acts, omissions, failure or negligence by anyone other than Manufacturer including but not limited to such damages or injuries to parts resulting from improper installation, or damage, defect or malfunction resulting from defects in, failure or malfunction of, or negligence, abuse, or misuse with respect to equipment other than the Unit, or any damage or loss of any nature whatsoever and personal injury caused due to the presence of a foreign object in or about the spa.
- This limited warranty is valid and enforceable only on Units assembled, manufactured, purchased and installed in North America.
- 8. This limited warranty is applicable only if the Unit is purchased from an authorized TUBBY™ Dealer. If Customer is uncertain as to whether the seller of the Unit is an authorized TUBBY™ Dealer, Customer should call (866) 517-7584 immediately after purchase for verification.
- 9. This limited warranty shall apply only to Customer as an original purchaser of the Unit from an authorized TUBBY™ Dealer and shall not apply to any subsequent purchaser, assignee or other recipient of the Unit from Customer.
- 10.No dealer, distributor or other similar person has any authority to make any warranties or misrepresentations concerning Manufacturer's products, its Unit or to extend this warranty beyond the express terms contained herein. Manufacturer assumes no responsibility for any warranties beyond the expressed terms contained in this limited warranty. Customer releases and holds Manufacturer harmless from any claims stemming from any unauthorized representations.
- 11.This limited warranty shall be void if Customer modifies the Unit in any respect including but not limited to the use of parts other than genuine TUBBY™ parts.
- 12.The foregoing limited warranty gives Customer specific legal rights which may vary by geographic area and accordingly, some of the listed conditions and exclusions may not apply to Customers living in certain states/provinces.
- 13. These warranties set forth herein are in lieu of any other warranties, expressed or implied, including the warranties of merchantability or fitness. Any such implied warranty imposed by law is limited in duration to one (1) year from date of purchase.
- 14.Customer represents and agrees that any claims which it may assert against Manufacturer shall be limited to those which may be asserted under the foregoing limited warranty.
- 15.Any dispute between Customer and Manufacturer will be settled by binding arbitration, conducted in Calgary, Alberta, Canada.

LECTRANATOR SYSTEMS INC. 2770 - 24 Avenue N.E. Calgary, Alberta, Canada T1Y 6V7

IMPORTANT SAFETY INSTRUCTIONS

110V Models Only

- 1. WARNING Risk of Electrical Shock. Connect only to a grounding type receptacle protected by a ground-fault-circuit-interrupter (GFCI). Contact a qualified electrician if you cannot verify that the receptacle is protected by a GFCI. The conductors on the load side of the GFCI shall not occupy conduit boxes or enclosures containing other conductors unless the additional conductors are also protected by a GFCI.
- 2. The GFCI must be tested before each use. With the TUBBY™ unit operating push the test button on the GFCI. The TUBBY™ unit should stop operating. Push the reset button. The TUBBY™ unit should now start to operate normally. If the GFCI fails to operate in this manner, there is a ground current flowing indicating the possibility of an electrical shock. Disconnect the power until the fault has been identified and corrected.
- 3. WARNING To reduce the risk of electric shock, replace damaged cords immediately.
- WARNING To reduce the risk of electric shock, do not use extension cords to connect unit to electrical supply; provide a properly located outlet.
- Do not bury cord. Locate cord to minimize abuse from lawn mowers, hedge trimmers and other equipment.
- 6. Warning Operating Tubby™ Model ST1 without water flow through the cell can cause a build up of flammable gases which can result in FIRE or EXPLOSION.

General Use

- WARNING To reduce the risk of injury do not permit children to use this product unless they are closely supervised at all times. Children should not use spas or hot tubs without permanent adult supervision.
- 2. WARNING Risk of Accidental Drowning . Extreme caution must be exercised to prevent unauthorized access by children. To avoid accidents, ensure that children cannot use a spa or hot tub.
- 3. DANGER To reduce the risk of injury, do not remove the suction grates. Never operate a spa or hot tub if the suction grates are broken or missing. Never replace a suction grate with one rated less than the flow rate marked on the equipment assembly.
- DANGER Risk of Electrical Shock. Do not permit any electrical appliance such as a light, telephone, radio or television within 1.5m (5 feet) of spa or pool.
- 5. To avoid injury exercise care when entering or exiting the spa or hot tub.

WH	IEN CALLING FOR SERVICE - Please have the following information ready:
1.	Power Supply Model:
2.	Chlorine Cell Serial Number:(Located on top of cell, stamped in plastic)
3.	Installation Date: MM:DD:YY:
4.	Warranty Registration Number:

IMPORTANT SAFETY INSTRUCTIONS

READ AND FOLLOW ALL INSTRUCTIONS

Installation of all TUBBY™ models EQUIPMENT RELATED, INSTALLATION AND GENERAL USE:

When installing and using the TUBBY™ unit, basic safety precautions must always be followed, including the

Follow all aspects of the local and National Electrical Codes when installing the TUBBY™ unit.

sprinkler water, direct sunlight or any corrosive environment. 2. During installation, mount the TUBBY™ unit to ensure the least amount of direct exposure to rain, garden

3. WARNING - Risk of electrical shock. Plug the unit into an approved G.F.C.I. electrical outlet

(Part # 50-302). (110VAC ONLY). It may also be connected directly onto the spa pack with an optional "patch cord"

4. WARNING - Do not use spas or hot tubs unless all suction grates are installed to prevent body and hair

marked flow rate that equals or exceeds the flow rate on the equipment 5. DANGER - To reduce the risk of drowning from hair and body entrapment, install suction fittings with a

from contacting electrical equipment. 6. WARNING - Install blower no less than 30cm (1 foot) above the maximum water level to prevent water

7. CAUTION - Maintain water chemistry in accordance with values set out on page 5.

conductors not smaller than No. 8 AWG in the U.S.A. and No. 6 AWG in Canada. (10 feet) of the spa or hot tub shall be bonded to the equipment grounding bus with copper 8. All field-installed metal components such as rails, ladders, drains, or other similar hardware within 3m



WARRANTY ACTIVATION REPORT Detach & Mail within 14 days of purchase

Owier's name	Pione: nome	DUSITIESS.	Eriali.
Street Address	City	State/Prov	Zip Postal Code
Dealer (Source)	Phone:	Fax:	
Street Address	City	State/Prov	Zip Postal Code
My TUBBY™ Serial Number is as Follows		Date Purchased:	
Control Panel Serial #			
Cell Model In Wall Over the Wall		Serial #	
Spa Volume: Gallons	Liters		
Age of Spa: New 🗌 Existing 🗌 If Exi	If Existing: How many years?		
How often is your spa used? Daily	Weekly	Monthly	Rarely

't Section 3 a

TUBBY™ Power Supply Functions Con't

TUBBY MODEL ST1

INPUT: 105 - 125 VAC, 50/60 Hz, 0.5 amp

OUTPUT: 5.0 VDC, 300 mA (40°C/104°F)

Tubby Model C1 Cell: Maximum output equivalent to 15 grams of free available chlorine per 24 hours @

Specifications

max. dial setting of 100%

NOTE: The TUBBY™ unit is designed to provide a chlorine/bromine residual whenever the spa IS NOT in use. With an average residential spa, this "non-use" time represents 95% to 99% of each day. Supplemental sanitizer/oxidizer should be added before and/or after EACH spa use, to maintain 3-5 ppm of free available chlorine/bromine. For use in residential spas only.

Automatic Self Cleaning Feature

Reverse Polarity Function:

The Reverse Polarity Function is designed to automatically clean the cell blades, maximizing the cell's ability to manufacture chlorine or bromine. This feature is only enabled when the AC power is on and the L.E.D. light displays a solid GREEN color. The unit reverses polarity after the first hour of run time; then every three hours from that point on.



Use Of Sodium Bromide

Once a bromine spa - always a bromine spa.

SODIUM BROMIDE (OPTIONAL) - 60 PPM

Where Cyanuric acid is not available or where its use is restricted, bromine can be used as an alternative sanitizer to chlorine.

The TUBBY™ unit will convert sodium bromide to bromine in the same way that it converts sodium chloride to chlorine.

NOTE: Bromine spas do not require the addition of Cyanuric acid. Typical chlorine stabilizer provides no U.V. protection for bromine residuals. DO NOT MAINTAIN OR ADD CYANURIC ACID TO A BROMINE SPA!

To produce hypobromous acid (bromine sanitizer), we recommend adding 66 grams (2.4 oz.) of sodium bromide for every 2.2 kg (5 lbs.) of TUBBY™ Spa Starter Blend added to the spa. Always use a registered or scheduled source of sodium bromide.

REMEMBER: For the TUBBY™ System to produce bromine, the spa water must contain the recommended level of products as previously specified. (When used, sodium bromide is added in <u>addition</u> to the normal amount of TUBBY™ Spa Starter Blend required.)

Equipment startup Sequence

Section 3 b *TUBBY™*

Before operating the TUBBY $^{\text{\tiny{M}}}$ System, perform the following steps to ensure proper installation and operation:

A. Turn ON all circuit breakers to the spa equipment. Turn on jet pump. Add required type(s) and amount of salt to spa. Broadcast over the surface and allow salt to COMPLETELY dissolve (15 - 20 minutes). Place the cell in the spa (bottom of footwell). Plug the Power Supply into a 110VAC GFCI protected outlet and set the feed rate dial to 100%. The following indicators should display: A series of green flashes for 5 seconds, followed by a solid green light. If this sequence does not occur please refer to the Trouble Shooting Guide starting on page 12 for further assistance.

NOTE: Be sure to test the chlorine/bromine level for the next few days and properly adjust the chlorine/bromine output dial as outlined on page 4 of this manual.

DO NOT EXCEED RECOMMENDED CHLORINE OR BROMINE LEVELS!

Make the required adjustment and allow the spa to react to this change for a minimum of 2 days. After 2 days, retest the spa water and make any further "small" adjustments as required, until the TUBBY™ unit maintains an adequate Free Available Chlorine or Free Available Bromine residual (during the "non-use" times).

НЕАГТН, GENERAL AND HYPERTHERMIA

General: WARNINGS - To reduce the risk of injury:

- before using a spa or hot tub. People using medications and/or having an adverse medical history should consult a physician
- People with infectious diseases should not use a spa or hot tub.
- when spa use exceeds 10 minutes. should not exceed 15 minutes. Lower water temperatures are recommended for young children and The maximum spa water usage temperature is 40° C (104° F). Duration in spa water at 40° C (104° F)

trimester of pregnancy, pregnant or possibly pregnant women should limit the spa water temperatures

- Water temperatures in excess of 38°C (100°F) may be dangerous to your health.
- Pregnant or possibly pregnant women should consult a physician before using a spa or hot ٦.
- Since excessive water temperatures have a high potential for causing fetal damage during the 1st
- accurate thermometer since the tolerance of water temperature regulating devices vary. Before entering a spa or hot tub, the user should measure the water temperature with an
- unconsciousness with the possibility of drowning. The use of alcohol, drugs, or medication before or during spa or hot tub use may lead to
- circulatory system problems, or diabetes should consult a physician before using a spa/hot Obese persons and persons with a history of heart disease, low or high blood pressure,
- blood pressure, and circulation. some medication may induce drowsiness while other medication may affect heart rate, Persons using medication should consult a physician before using a spa or hot tub since
- 12. Prolonged immersion in a spa or hot tub may be dangerous to your health. Do not use a spa or hot tub immediately following strenuous exercise.
- Hyperthermia

WARNING - The use of alcohol or drugs can greatly increase the risk of fatal hyperthermia in hot tubs

temperature of the body reaches several degrees above the normal body Prolonged immersion in hot water may induce hyperthermia. Hyperthermia occurs when the internal Consult your spa/hot tub manufacturer's manual for the proper adjustment of water temperature.

of internal body temperature. temperature of 37°C (98.6°F). Hyperthermia symptoms include drowsiness, lethargy, and an increase

- The effects of hyperthermia include:
- failure to perceive heat ٦. unawareness of impending hazard
- failure to perceive the need to exit the spa/hot tub
- physical inability to exit spa
- fetal damage in pregnant women
- unconsciousness and danger of drowning

SAVE THESE INSTRUCTIONS

Troubleshooting

(Refer to the Cyan Urb Channing, replants homine residual. D. The body of water being sanitized leaks. E. Low salt. E. Check the residual salt level and add if necessary the water being salt sevel and add if necessary and water being salt sevel and add if necessary and water being salt sevel and add if necessary and water being sanitized contains high ph, A. The water being sanitized contains high ph, A. Calculate Langelier's Index to ensure balanced w alknown the cell. B. Low salt. E. Check the residual salt levels and add if necessary and water being sanitized contains high ph, B. Low salt. E. Low salt. E. Check the residual salt levels and did if necessary and water being sanitized leaked for 2000 ppm sectors. A. The water being sanitized for 2000 ppm sectors and water being sanitized salt levels and mix L p	Increase the feed rate on the output dial. Check the stabilizer level and add Cyanuric Acid if needed. Refer to the Cyanuric Acid deeded for 75 PPM section, page Spain the less that peak and rebalance the water being sanitized. Refer to the Spa Water Preparation ection, page 5.) Theck the residual salt bevel and add if necessary. (Refer to Theck the residual salt level and add if necessary. (Refer to The Salt Requirements Meeded for 2000 ppm section, page 6)
B. The unit is set too low in relation to the sanitizer demand. C. Sanitizer loss due to intense suniight exposure. C. Sanitizer loss due to intense suniight exposure. C. Sheek the stabilizer level and add Cyanuric Acid in Bromine, replantably bromine residue in the Cyanuric Acid in Bromine residue in the Cyanuric Acid water bromine residue in the cast of the Spa Water Preparation section, page E. Low salt. E. Low salt. E. Check the residual salt level and dadd if necessary in ecciding and acid in eccessary. E. Check the residual salt level and dadd if necessary in eccessory. E. Low salt. E. Low salt. A. The water being sanitized contains high PH, alkalinity and calcium hardness. A. Radjust the water tennistry and mix I page SJ. Adjust the water demistry and water demistry and something the water demistry and some	Increase the feed rate on the output dial. Check the stabilizer level and add Cyanuric Acid if needed. Refer to the Cyanuric Acid deeded for 75 PPM section, page Spain the less that peak and rebalance the water being sanitized. Refer to the Spa Water Preparation ection, page 5.) Theck the residual salt bevel and add if necessary. (Refer to Theck the residual salt level and add if necessary. (Refer to The Salt Requirements Meeded for 2000 ppm section, page 6)
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alkalinity and calcium hardness. page 5). Adjust the water chemistry and mix 1 p acid to 4 parts water. Allow the cell to soak in it in frocessa	Calculate Langelier's Index to ensure balanced water. (See
water if necessary.	Jage 9). Adjust the water chemistry and mix 1 part muriatic acid to 4 parts water. Allow the cell to soak in this solution for no longer than 12 minutes. Repeat if necessary. Binse with fresh water and re-install. Dilute spa water with fresh
bemud si gui	and the characters of other bear lies out that account
A. The cell cord blug is not securely pushed onto the power A. The cell cord blug is not securely pushed onto the plug, supply allowing moisture to seep into the plug, B. Gompletely failed cell. B. Replace the cell.	
nature cell failure.	
	Check the stabilizer level and add cyanuric acid if needed. Refer to the Cyanuric Acid Needed for 75 PPM)
B. Debris in Cell. B. Inspect cell monthly and clean if required.	
e yakes in the water.	
A. This occurs when excessive calcium hardness is present in A. Monitor the pH and adjust if necessary. The water being sanitized. This should cease after a few days. (Refer to the Spa Water Preparation section, page	Monitor the bH and adjust if necessary. Refer to the Spa Water Preparation section, page 5.)
olid green "OK" light. A. Incoming 110 VAC power not present. A. Ensure that the TUBBY" circuit breaker is set to	Ensure that the TUBBY™ circuit breaker is set to "ON" and
functional. d Green Flash - (Two flashes per second)	unctional.
A. The cell is scaled.	Clean cell and re-install.
B. The cell DC cord is disconnected . B. Reconnect the DC cord properly.	Reconnect the DC cord properly.
	Check the residual salt level and adjust if necessary. (Refer i
	the salt requirements needed for 2,000 ppm section, page 6) Return the Power Supply to your retailer for service or replacement.
E. Possible cell failure. E. Return Power Supply and Cell to your retailer for testing /servicing.	Return Power Supply and Cell to your retailer for

NOTE: The TUBBY™ unit is designed to provide a chlorine/bromine residual whenever the spa IS NOT in use. With an average residential spa, this "non-use" time represents 95% to 99% of each day. Supplemental sanitizer/oxidizer should be added before and/or after EACH spa use, to maintain 3-5 ppm of free available chlorine/bromine. For use in residential spas only.

2. Sanitizer Production/System Sizing/Rule of Thumb

Sanitizer <u>demand</u> varies beyond precise prediction. If you desire a higher or lower sanitizer residual in your spa, the following "rule of thumb" will assist you in properly selecting the correct TUBBY™ feed rate dial setting.

A Tubby™ power supply with cell, operated at maximum output (100%), at 1800-2000 ppm salt residual will produce 15 grams of free available chlorine in 24 hours of continuous operation. This amount of chlorine could satisfy up to 2,200L (600 U.S. gallons) of spa water, depending on the 8 demand variables for sanitizer.

NOTE: Residual salt levels should be maintained above 1500 ppm and below 2500 ppm. Do not exceed 2500 ppm salt residual if you object to salty tasting water!

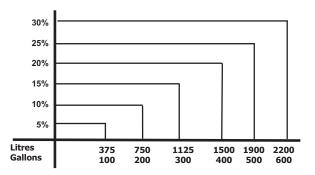
Normal System Sizing Guide

The sizing criteria below reflects <u>"normal"</u> conditions based on field experience and proper operation. Sanitizing "demand" varies from one spa to another. The chart below provides approximate feed rate dial settings required to maintain adequate chlorine (3.0 - 5.0 ppm) or bromine residuals (3.0 - 5.0 ppm) during "non-use" periods, based on spa volume.

NOTE: Establishing the exact feed rate dial setting is required. To maintain 3.0-5.0 ppm chlorine or bromine residual, <u>during "Non-Use Spa Time"</u> will require trial and error adjustments. Once set, this setting should be "marked" on the power supply as this will become the permanent setting for your particular spa.

For proper sanitation, spa must be completely drained periodically. The number of days between COMPLETE SPA DRAINAGE is equal to the volume of spa water in litres, divided by 10 times the maximum number of daily spa users. Refill spa with water and repeat the startup procedure.





Spa Size

2.25 in. 2.25 in. 2.25 in. 4.15 in. 4.15 in. 1.13 in. CELL CABL 4.5 M (15 F)

Dimensions - Power Supply & Cell

FRONT

System Sizing for Spas

System Sizing

Use these three formulas to calculate the volume of water in the spa:

Length(Ft) x Width(Ft) x Average Depth(Ft) $x \times 5 = Total U.S.$ Gallons Rectangular: Length(M) x Width(M) x Average Depth(M) x1000 = Total Litres

3.14 x Radius (Ft) x Radius (Ft) x Average Depth (Ft) x 7.5 = Total U.S. Gallons 3.14 x Radius (M) x Radius (M) x Average Depth (M) x 1000 = Total Litres :punoy

Average Length (Ft) x Average Width (Ft) x Average Depth (Ft) x 7.5 = Total U.S. Gal. Average Length (M) x Average Width (M) x Average Depth (M) x 1000 = Total Litres Free Form:

TUBBYTH System Production Capacity IMPORTANT CONCEPTS

1 . Sanitizer Demand

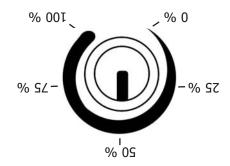
thumb are provided for TUBBYTM System Sizing. prediction of the sanitizer demand for any one spa is difficult. At the end of this section, rules of <u>variables</u>. Since these variables can vary widely from spa to spa and season to season, precise The rate at which sanitizer is consumed in any spa depends on the relationship of eight major.

THE VARIABLES ARE:

- Volume and surface area of the spa being sanitized.
- compensate for this lower <u>demand</u> (which will also protect your equipment from excessive demand will also decrease. When this happens, the output dial should be decreased to sanitizer demand will also increase. As the temperature of the water decreases, the sanitizer II. Average water temperature maintained: As the temperature of the water increases, the
- spa is equipped with any metal components. Minimum levels or better must be maintained to inhibits sanitizer depletion from exposure to sunlight. Cyanuric acid also inhibits corrosion if your III. Cyanuric acid level maintained: This chemical, when added to your outdoor spa water, significantly
- IV. <u>Bather load</u>: As the bather load increases, the sanitizer <u>demand</u> will also increase. ensure that the sanitizer being produced is protected from UV breakdown.
- .bnemeb restifines more vulnerable to increased sanitizer loss and algae growth. Indoor or screened spas have less Amount of direct sunlight \ UV exposure: Spas exposed to larger amounts of direct sunlight are
- to increased sanitizer demand. increased nitrate levels (urine, bird droppings, fertilizer, well water, etc.) greatly contribute VI. Exposure to vegetation and airborne debris: Dense landscaping near the spa, along with
- fresh water is added, sanitizer demand increases for a brief period. fresh make-up water due to evaporation, splash-out, filter backwashing, leaks, etc. When VII. Chemical dilution: Virtually all spa chemicals experience dilution through rainfall, adding of
- filter pump runtime and/or output dial may need to be increased to satisfy this higher water features operated by the filter pump can directly affect sanitizer <u>demand</u>. The main VIII. Main filter pump runtime and your spa's circulation patterns: Waterfalls/Fountains and other

- .8 unit self-tests. The light will flash GREEN slowly (1 flash per second) for approximately 5 seconds while the TUBBY WHEN POWER IS FIRST TURNED ON:
- sanitizer is being produced, bubbles can be seen coming from the cell blades! being sanitized by Hypochlorous Acid (chlorine) or Hypobromous Acid (bromine). NOTE: While power is being delivered to the Power Supply and/or the unit is producing sanitizer and your spa is If your TUBBY™ unit is operating properly, this indicator will display solid GREEN. This indicates AC
- For further explanation of this indicator, please refer to the Trouble Shooting Guide beginning on page The light will flash GREEN rapidly (2 flashes per second) to indicate a component problem or failure. CHECK SYSTEM:
- independently from your filter pump run time. according to the setting of this dial. Remember the unit operates with convection. It operates maintain the chlorine/bromine residuals as indicated on page 4 of this manual. The output is regulated The Output Control Dial is a percentage setting that regulates the amount of ouput the system requires to **Output Control**

NOTE: Any interruption of power, will cause the current memory cycle to reset itself when power is



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KILOGRAMS OF TUBBY™ SPA STARTER BLEND **REQUIRED FOR 2000 PPM RESIDUAL**

POUNDS OF TUBBY™ SPA STARTER BLEND **REQUIRED FOR 2000 PPM RESIDUAL**

Salt Level		Τι	ıb Volun	ne in Lit	ers		Salt Level Before	Tub Volume in USG					
Before Addition	375	750	1125	1500	1900	2200	Addition	100	200	300	400	500	600
0 ppm	.72	1.4	2.2	2.9	3.7	4.3	0 ppm	1.6	3.3	5.0	6.6	8.3	9.9
300 ppm	.66	1.3	2.0	2.6	3.3	3.8	300 ppm	1.5	3.0	4.5	6.0	7.5	9.0
600 ppm	.58	1.2	1.7	2.3	2.9	3.4	600 ppm	1.3	2.6	4.0	5.3	6.6	7.9
900 ppm	.50	1.0	1.5	2.0	2.5	2.9	900 ppm	1.1	2.3	3.5	4.6	5.8	6.9
1200 ppm	.44	.85	1.3	1.7	2.2	2.5	1200 ppm	1.0	2.0	3.0	4.0	5.0	6.0
1600 ppm	.34	.66	1.1	1.4	1.8	2.1	1600 ppm	.80	1.6	2.3	3.1	3.9	4.7
1900 ppm	.27	.53	.79	1.0	1.3	1.5	1900 ppm	.60	1.2	1.8	2.4	3.0	3.6

NOTE: Turn device off before adding sodium chloride/bromide and other chemicals, and wait until complete dissolution before turning it on.

Section 1 b TUBBY™

Cyanuric Acid needed for 75 PPM

Cyanuric Acid / Stabilizer/Conditioner (Required with uncovered outdoor spas only)

Cyanuric acid, CYA, (also known as stabilizer or conditioner) prevents rapid breakdown of chlorine by direct sunlight. Maintain CYA concentrations between 30-100 ppm by diluting with fresh water. Regulations may exist regarding use of Cyanuric acid in spas; please consult your spa professional. Use the chart below to determine the amount of Cyanuric acid needed. Test water with a test kit that includes CYA testing, then use the chart below to determine the amount to add. Note: Indoor or bromine spas do not require the addition of CYA.

GRAMS OF CYANURIC ACID NEEDED FOR 75 PPM RESIDUAL									
CYA level Before Addition	Tub Volume in Liters								
Addition	375	750	1125	1500	1900	2200			
0 ppm	28.0	56.0	84.0	112	142	164			
10 ppm	24.0	49.0	73.0	98.0	124	144			
25 ppm	19.0	37.0	56.0	75.0	95	110			
40 ppm	13.0	26.0	39.0	52.0	69.9	76.3			
50 ppm	9.5	19.0	28.0	38.0	48.1	55.7			
60 ppm	5.5	11.0	17.0	24.0	30.4	35.2			

OUNCES OF CYANURIC ACID NEEDED FOR 75 PPM RESIDUAL										
CYA Level Before	Tub Volume in USG									
Addition	100	200	300	400	500	600				
0 ppm	1.0	2.0	3.0	4.0	5.0	6.0				
10 ppm	.87	1.7	2.6	3.5	4.4	5.3				
25 ppm	.66	1.3	2.0	2.6	3.3	3.9				
40 ppm	.47	.95	1.4	1.9	2.4	2.9				
50 ppm	.33	.66	1.0	1.3	1.6	2.0				
60 ppm	.20	.40	.60	.80	1.0	1.2				

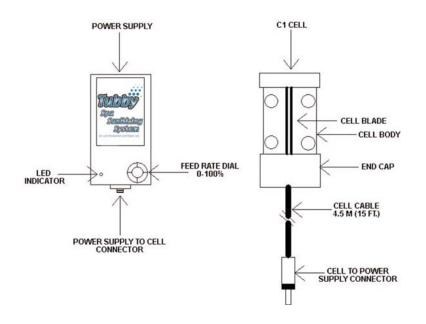
Power Supply

The Power Supply should be plugged into a 110VAC GFCI protected outlet and preferably away from direct exposure to sunlight. The Cell is equipped with a 4.5m (15 ft.) DC cord.

The unit comes complete with one of two cell types.

- For existing spas, the TUBBY™ unit will be provided with an enclosed see-through cell (Diagram 1), for simple over the wall installation. The cell should be placed into the footwell of the spa.
- Where TUBBY™ unit is a factory installed option, the cell will be fitted into a standard spa fitting and installed directly into the wall of the spa. The in wall model cell includes an "o" ring seal and removable lock screw to allow for future servicing. (Diagram 2)

Diagram 1



UNIT WITH CELL ATTACHED FOR "OVER THE WALL" RETROFIT INSTALLATION.

MT**VBBY**TM Section 1 b

Spa Water Preparation & Monitoring

STEP 1 - Proper Water Balance Requirements:

TUBBY™ unit. From that point forward your TUBBY™ System will assist you in keeping your water chemistry water chemistry to meet all suggested ranges of water balance factors listed below before startup of the Proper TUBBY™ System operation is dependent on proper spa water conditions. Manually balance the SPA

YOUR LOCAL SPA PROFESSIONAL. BALANCE FACTORS SHOULD FALL WITHIN LANGELIER'S SATURATION INDEX, WE RECOMMEND A VISIT TO BEFORE STARTUP, MAKE SURE THE SPA WATER MEETS THE FOLLOWING REQUIREMENTS: ALL WATER factors in balance.

TUBBYTM System Required Ranges

8) PH 7.2 - 7.8 NOTE: (Check expiry date of the test kit as test results may be inaccurate if used after that 7) Langelier's Index (water balance)+0.3 to -0.3 3) Calcium Hardness 150 - 200 ppm 6) Salt Residual 1800 - 2200 ppm Ω Free Available Bromine = 3.0 - 5.0 ppm 5) Cyanuric Acid 30 - 100 ppm (Outdoor) 1) Free Available Chlorine = 3.0 - 5.0 ppm OR 4) Total Alkalinity 80 - 120 ppm STEP 2 - Daily Checks:

(> 5.0 ppm) causes corrosion of any metal components in contact with spa/hot tub water. Staining and STEP 3 - Monthly Checks: CAUTION: Excessive Free Available Chlorine(>5.0 ppm) or Free Available Bromine

HIGH SANITIZER LEVELS! levels above approximately 8.0 ppm. Test reagents, at high sanitizer levels, return to a clear liquid. AVOID recommended sanitizer ranges. NOTE: Standard (DPD) pool water test kits do not read chlorine/bromine premature failure of heaters, filters, and other metal components will be the result. Do not exceed

OFF, then pour TUBBY™ Spa Starter Blend around the perimeter of the spa. page. Before adding TUBBY™ Spa Starter Blend to a spa/hot tub for the first time, turn your TUBBY™ unit tub startup. Also test your make-up water for its level of salt and compare it with the charts on the next chart on the next page to determine the amount of salt to add, in pounds or kilograms, for a new spa/hot kit. The amount of TUBBY™ Spa Starter Blend required depends on the size of the spa/hot tub. Use the generation. Salt levels can be determined by using the TUBBY™ Salt Test Strips included with your starter all times. Low salt levels will activate a rapid green flash CHECK SYSTEM light and may stop sanitizer STEP 4 - Salt Requirements: It is important that a suggested salt level of 1800-2200 ppm be maintained at

starter kit includes 4-in-1 TUBBY™ Test Strips for this purpose. test the water for ph, and total alkalinity and adjust these levels before they become too excessive. Your to the suggested 2000 ppm startup level. Before adding any make-up water to your spa, you should presalt, then determine the amount of TUBBY™ Spa Starter Blend still needed to be added to bring the level up substantial levels of salt in their drinking water. So before adding this water to your spa, test the level of NOTE: Homeowners with water softening/treatment equipment, which utilize salt, may already have

adding a shock compound to the water. Follow instructions of the shock compound being used. require longer recovery times (a return to a minimum of 3 ppm bromine). Recovery time may be reduced by by diluting the spa water with fresh water. NOTE: Heavy uses of the spa (excessive contamination) may to corrosion of the pool equipment. Salt levels exceeding the recommended concentration can be reduced NOTE: Maintaining constantly high levels of salt and bromine above the recommended range can contribute

check water chemistry for possible imbalances or call the factory for consultation, and use the following In normal conditions the TUBBY** unit should not require manual cleaning. If manual cleaning is required, MANUAL CLEANING OF CELLS

STEP 1 - Remove the cell.

STEP 2 - Using a bucket, add 1 part muriatic acid to 4 parts of water. PUT WATER IN BUCKET FIRST!

STEP 3 - Submerge the cell in the solution. CAUTION: Always add acid to water, never water to acid.

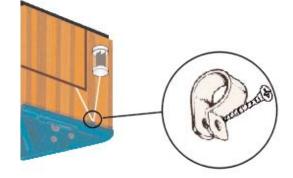
STEP 5 - If cell blades still have white crusty scale deposits on them, repeat the process, not to exceed 15 STEP 4 - After 10 - 15 minutes of foaming, remove the cell. Rinse with fresh water.

minute intervals.

Registration Number: 27899, Pest Control Products Act. clearly states that it is a replacement cell for the chlorine generating device TUBBY™ Model STL, under typical conditions of use. When replacing the cell, only use replacement cells having a label that coating on the blades and will VOID WARRANTY. The electrolytic cell has a life expectancy of 2 to 4 years NOTE: DO NOT try to remove any scale from cell blades with any tools. This may scratch or damage the

Power Supply and Cell Installation (Continued)

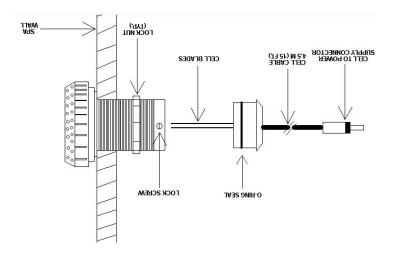
TUBBYTM Section 2 a



hanging freely. The cell can now be put into and taken out of the spa without damage. adjust the length of the DC cable so that the cell remains approximately 1" above the floor or ground when top of the spa skirt, just below the acrylic lip. Before tightening the screw and locking the cable into place, Position the DC cable into the "P" clip. Using the stainless steel screw provided, fasten the "P" clip to the INSTALLING THE "P" CLIP:

"P" clip provided, simply hang the cell outside the spa as indicated in the figure above, during spa use. NOTE: The Tubby[™] over the wall cell should be removed whenever the spa is in use. After installing the

Diagram 2



UNIT WITH "IN WALL" FACTORY INSTALLED CELL.